

Date: Tuesday, 16/06/2009 10:47:14 AM
User: Melanie Fauteux

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : HARNESS KIT
Job Number : 48610	
Estimate Number : 10804	
P.O. Number :	Part Number : DISASSEMBLE30
This Issue : 16/06/2009 S.O. No. :	Drawing Number : D412-702-109B
Prsht Rev. : NC	Project Number :
First Issue : / / Type : MACHINED PARTS	Drawing Revision :
Previous Run : 00015	Material :
Written By :	Due Date : 23/06/2009 Qty: 1 Um: Each
Checked & Approved By : <u>MF 09-06-16</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STOCK X 1 D412-702-109B b Y747 h

REMOVE D3573-3 B 45928 AND RETURN TO STK UNDER ORIGINAL BATCH NUMBER

REMOVE D3579-045 B 46654 AND GIVE TO QC

SCRAP ALL HARWARE

ADJUST THE SHOULDER HARNESS D3579-045 AND D3573-3 IN ACCPAC UNDER ORIGINAL BATCH NUMBER

2.0	D412702109B	Harness Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Harness Assembly Y747 h

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

Sort 06/16 (045)

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

09/06/16 MF

Job Completion



MF
09-06-16

Date: Tuesday, 16/06/2009 1:12:44 PM
 User: Melanie Fauteux

JOB HISTORY : DETAIL

Job Number	: 47447	Customer	: Dart Helicopters Services LLC.
Estimate Number	: 12858	DWG Name	: HARNESS ASSEMBLY
Purchase Order #	:	Part Number	: D412702109B
Complete Date	: 29/04/2009 1:09:51	DWG Number	: ICA D412-702 P79 R3
		Rev.	: 3

DUE DATE	ORDERED	DELIVERED
30/04/2009	3	3

1.0 D35733-Adapter	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
29/04/2009	BOUC02: Boucher, Emilie	D35733	3.000	\$79.86	Lot # 45928 Qty. 3
Subtotal:	QTD:	0	CTD:	3	\$79.86

2.0 D3579045-Shoulder Harness	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
29/04/2009	BOUC02: Boucher, Emilie	D3579045	3.000	\$1020.45	Lot # 46654 Qty. 3
Subtotal:	QTD:	0	CTD:	3	\$1020.45

3.0 K62-CLIP	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
29/04/2009	BOUC02: Boucher, Emilie	K62	3.000	\$8.90	Lot # 110957 Qty. 3
Subtotal:	QTD:	0	CTD:	3	\$8.90

4.0 MS24693S272-Screw	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
29/04/2009	BOUC02: Boucher, Emilie	MS24693S272	12.000	\$0.91	Lot # 110123 Qty. 12
Subtotal:	QTD:	0	CTD:	12	\$0.91

5.0 AN960JD10LL-Washer	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
29/04/2009	BOUC02: Boucher, Emilie	AN960JD10LL	12.000	\$0.35	Lot # 19600 Qty. 12
Subtotal:	QTD:	0	CTD:	12	\$0.35

6.0 MS21042L3-Nut	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
29/04/2009	BOUC02: Boucher, Emilie	MS21042L3	12.000	\$2.87	Lot # 110844 Qty. 12
Subtotal:	QTD:	0	CTD:	12	\$2.87

7.0 SMALL FAB 1	Internal Operation						
DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach. Cost
29/04/2009	BOUC02: Boucher, Emilie	Run	3.000	0.40	\$6.74	0.40	26.22
Subtotal:	QTD:	3	CTD:	0	0.40	\$32.96	

		TIME	COST
	Machine Time:	0.40	\$26.22
	Labor:	0.40	\$6.74
	Sub-contract (external Op.):		\$0.00
	INVENTORY ITEM:		\$1113.34
	SUB-COMPONENT (SUB-JOB):		\$0.00
Total:			\$1146.30

COST PER UNIT:	\$382.10
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